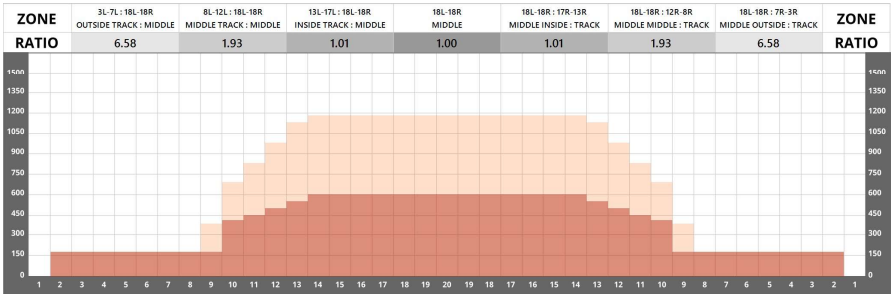
GATEWAY ARCH

DISTANCE:	**42 FEET**	**VOLUME:**	**25.985 mL**
RATIO:	**6.58:1**	**FORWARD:**	**14.585 mL**
DROP BRUSH:	**38 FEET**	**REVERSE:**	**11.4 mL**
TANKS:	**ICE**	**PUMP:**	**MULTI**



FORWARD LOADS DATA

#	START	STOP	LOADS	MICS	SPEED	BUFF	TANK	DISTANCE	T.OIL
1	2L	2R	4	45	18	4	B - ICE	0 → 8	6,660
2	10L	10R	5	45	18	3	B - ICE	8 → 20	4,725
3	11L	11R	1	50	18	3	B - ICE	20 → 23	950
4	12L	12R	1	50	18	3	B - ICE	23 → 25	850
5	13L	13R	1	50	18	3	B - ICE	25 → 28	750
6	14L	14R	1	50	18	3	B - ICE	28 → 30	650
7	2L	2R	0	50	22	3	B - ICE	30 → 37	0
8	2L	2R	0	50	26	2	B - ICE	37 → 42	0

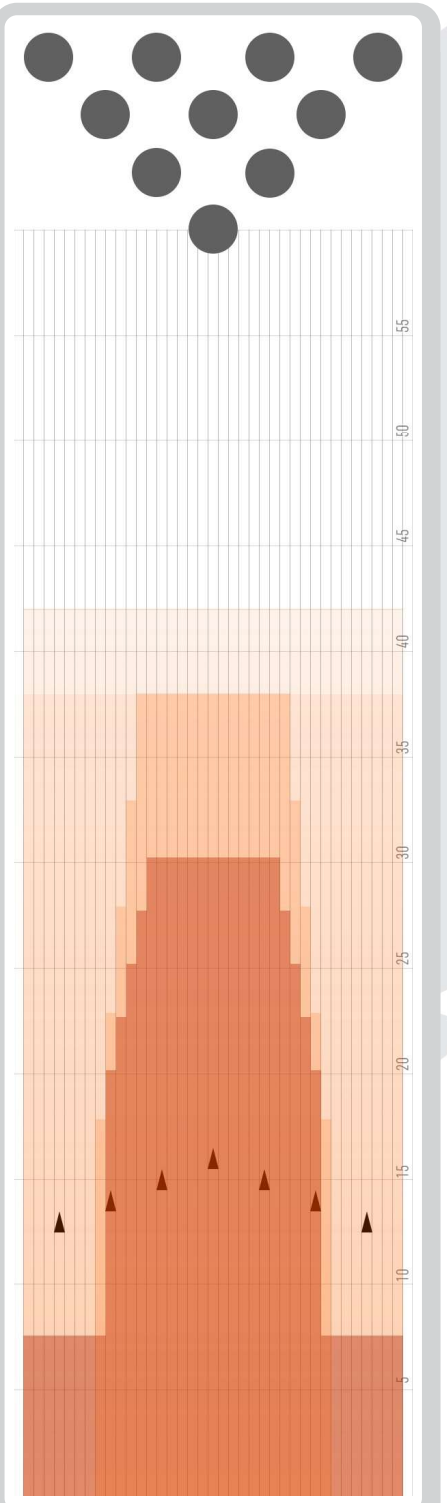
REVERSE LOADS DATA

#	START	STOP	LOADS	MICS	SPEED	BUFF	TANK	DISTANCE	T.OIL
1	13L	13R	2	50	18	3	B - ICE	38 → 33	1,500
2	12L	12R	2	50	18	3	B - ICE	33 → 28	1,700
3	11L	11R	2	45	18	3	B - ICE	28 → 23	1,710
4	10L	10R	2	45	18	3	B - ICE	23 → 18	1,890
5	9L	9R	5	40	14	3	B - ICE	18 → 8	4,600
6	2L	2R	0	40	14	3	B - ICE	8 → 0	0

THIS PATTERN IS DESIGNED FOR:

VARIABLE BUFFER SPEEDS | VARIABLE MICROLITER STREAMS | REVERSE DROP BRUSH

This pattern may require adjustments if using a lane machine that does not have these features



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